

Owner: Hz Acoustic ApS
No.: MD-26104-EN
Issued: 19-08-2026
Valid to: 19-08-2031

3RD PARTY **VERIFIED**

EPD

VERIFIED ENVIRONMENTAL PRODUCT DECLARATION | **ISO 14025 & EN 15804**



Hz ACOUSTIC



Owner of declaration

Hz Acoustic ApS
Toftegårdsvej 32
9900 Frederikshavn
CVR: 36927674
<https://hzas.dk/>



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Programme

EPD Danmark
www.epddanmark.dk



- ☐ Industry EPD
☒ Product EPD

- ☒ Product specific
☐ Average
☐ Worst Case

Declared product(s)

Hz Plus 027+ acoustic panel with 12.5 mm perforated plasterboard and acoustic felt.

Number of declared datasets/product variations: 1

Production site

Toftegårdsvej 32, 9900 Frederikshavn, Denmark

Hz Acoustic ApS uses green electricity from 100% hydropower in their production.

Use of Guarantees of Origin

- ☐ No certificates used
☒ Electricity covered by GoO
☐ Biogas covered by GoO

Declared/functional unit

1 m² installed acoustic panel with a service life of 60 years. The acoustic function is achieved in combination with Hz acoustic plaster; the system achieves sound absorption class C (EN ISO 11654) with Hz acoustic plaster 03 or 09.

Year of production site data (A3)

2025

EPD version

1

Basis of calculation

This EPD is developed and verified in accordance with the requirements of EN 15804+A2.

Comparability

EPDs of construction products may not be comparable if they do not comply with the requirements of EN 15804. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database.

Validity

This EPD has been verified in accordance with ISO 14025 and is valid for 5 years from the date of issue

Use

The intended use of an EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

EPD type

- ☐ Cradle-to-gate with modules C1-C4 and D
☐ Cradle-to-gate with options, modules C1-C4 and D
☒ Cradle-to-grave and module D
☐ Cradle-to-gate
☐ Cradle-to-gate with options

CEN standard EN 15804 serves as the core PCR

Independent verification of the declaration and data, according to EN ISO 14025

- ☐ internal ☒ external

Third party verifier:

Nana Lin Rasmussen

Nana Lin Rasmussen, Lin Consulting ApS

Martha Katrine Sørensen

Martha Katrine Sørensen
EPD Danmark

System boundaries (MND = module not declared)

Product			Construction process		Use							End of life				Beyond the system boundary
Raw material supply	Transport	Manufacturing	Transport	Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Re-use, recovery and recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

Product information

Product description

The main product components are shown in the table below.

Material	Hz Plus 027+
Perforated plasterboard	98.5%
PVA adhesive	0.8%
PET acoustic felt	0.5%
Primer	0.2%
Total	100%

Product packaging:

The composition of the sales- and transport packaging of the product is shown in the table below.

Material	Weight % of packaging
Disposable pallets	93.9%
Stretch film	1.4%
Corrugated cardboard	3.9%
PE top film	1.1%
Steel clips	<0.1%
Total	100%

Representativity

The declared unit is 1 m² acoustic ceiling panel. Data covers production of Hz Plus 027+ at Hz Acoustic ApS' factory in Frederikshavn, Denmark.

Primary data for the manufacturing process was collected for the production year 2025. Data covers the entire production site's consumption of energy, water and auxiliary materials, which is allocated to the product by mass allocation.

Data for the underlying LCA is based on annual averages for the production year 2025. Background data is based on Ecoinvent v3.12 (EN 15804 add-on), supplemented with supplier EPDs where relevant. The environmental impacts are calculated using characterisation factors according to EN 15804+A2, based on EF 3.1.

The data used is less than 2 years old in accordance with EN15804:2012+A2:2019.

Hazardous substances

The product does not contain substances listed on the "Candidate List of Substances of Very High Concern for authorisation"

(<http://echa.europa.eu/candidate-list-table>)

Product(s) use

Hz Plus 027+ is used as acoustic ceiling and wall cladding in indoor buildings for public, private and commercial use. The panel contributes to sound absorption and aesthetic appearance, and is mounted on battens (steel or wood) using drywall screws. For further details, see: hzas.dk

Essential characteristics

The acoustic panels have a thickness of 12.5 mm and a weight of 7.82 kg/m². The panels have fire class A2-s1, d0 according to EN 13501-1. Acoustic performance (sound absorption) is in Class C (EN ISO 354 and EN ISO 11654) with Hz acoustic plaster 03 or 09.

Further technical specifications can be obtained on request from Hz Acoustic ApS or on Hz Acoustic's website:

<https://hzas.dk/>

Service life (RSL)

The reference service life for Hz Plus 027+ has been set at 60 years, based on AAU BUILD's lifetime table v. 2021. The product is a passive ceiling and wall panel for indoor use with no wearing parts.

Picture of product(s)



Figure 1 Hz Plus 027+

LCA background

Functional unit

LCI and LCIA results in this EPD relate to 1 m² installed acoustic panel.

Name	Hz Plus 027+	Unit
Functional unit	1	m ²
Density	7.82	kg/m ²
Conversion factor to 1 kg	0.13	-

PCR

This EPD is developed according to the core rules for the product category of construction products in EN 15804:2012+A2:2019, and cPCR-2019:14-c-PCR-014 Acoustical ceiling and wall solutions, version 1.0.0

The product is manufactured using a specific renewable energy source with a Guarantee of Origin (hydropower) in production.

Information on energy mix in the foreground system:

Energy mix	EF	Unit
electricity production, hydro, run-of-river	0.0066	kg CO ₂ e/kWh

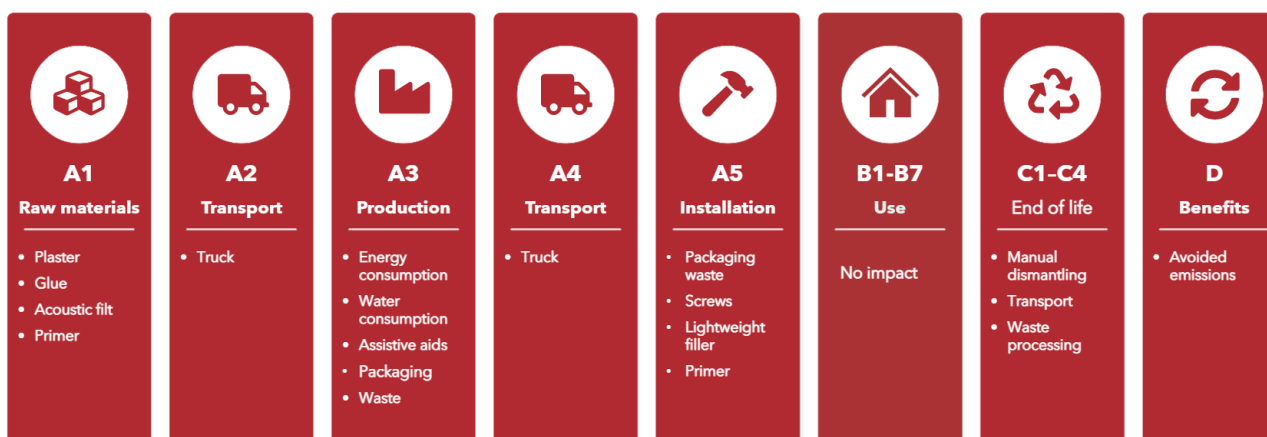
Background system:

Upstream processes are modelled using generic Ecoinvent datasets (v3.12, EN 15804 add-on). Downstream processes are modelled using generic Ecoinvent datasets for waste treatment and energy recovery, which displaces the average Danish electricity mix and heat.

Energy modelling principles

Foreground system:

Flowdiagram



System boundary

The EPD is based on a cradle-to-grave LCA, in which all relevant and decisive processes are included.

The general rules for omission of inputs and outputs in the LCA follow the provisions of EN 15804:2012+A2:2019, 6.3.6, where the total omission of input flows per module must not exceed 5% of energy consumption and mass, and a maximum of 1% per unit process.

Product stage (A1-A3):

A1 – Raw material supply and production

A2 – Transport to manufacturing

A3 – Manufacturing

The product stage comprises the acquisition of all raw materials, products and energy, transport to the production site, packaging and waste processing up to the “end-of-waste” state or final disposal.

The LCA results are declared in aggregated form for the product stage, which means, that the sub-modules A1, A2 and A3 are declared as one module A1-A3.

Hz Plus 027+ consists of a perforated plasterboard (23% perforation, 12.5 mm) pre-treated with PET acoustic felt and acrylic primer applied to the edges. A1 comprises plasterboard, PET acoustic felt, PVA adhesive and acrylic primer. A2 covers transport of these raw materials to the production site in Frederikshavn. A3 comprises the manufacturing itself at the factory, where the acoustic felt is glued to the back of the perforated plasterboard with PVA adhesive, and the edges of the panel are primed with acrylic primer. A3 further comprises energy and water consumption, auxiliary materials (lubricants, rapeseed oil, etc.) and sales packaging (disposable pallets, plastic film, cardboard, top film and steel clips), allocated to the product by physical allocation.

Construction process stage (A4-A5):

A4 covers transport of the finished panel from the production site to the construction site (average distance 375 km in Denmark). A5 comprises installation on battens (steel or wood) using drywall screws, including auxiliary materials such as lightweight filler and primer for joints, as well as waste treatment of sales packaging at the construction site.

Use stage (B1-B7):

Hz Plus 027+ is a passive ceiling and wall panel with no energy or water consumption during the use stage. The B modules are not declared, as the product does not require periodic maintenance, repair or replacement, and its service life (60 years) exceeds the typical building reference service life.

End of life (C1-C4):

Deconstruction (C1) is carried out manually with no energy consumption. C2 covers transport of the dismantled material to waste treatment (50 km). The end-of-life treatment takes place in Denmark. For Hz Plus 027+, the plasterboard is recycled (C3), while the acoustic felt (PET) and adhesive are incinerated with energy recovery, and the ash from incineration is landfilled (C4).

Potential for reuse, recovery and recycling (D):

The plasterboard substitutes virgin mineral gypsum through recycling. The acoustic felt (PET) and adhesive are incinerated with energy recovery and contribute a credit for avoided production of heat and electricity in Denmark.

LCA results

ENVIRONMENTAL IMPACTS PER 1 m ² Hz Plus 027+									
Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	[kg CO ₂ eq.]	2.62E+00	5.50E-01	9.92E-01	0.00E+00	7.97E-02	7.26E-01	2.04E-05	-1.22E-01
GWP-fossil	[kg CO ₂ eq.]	3.61E+00	5.49E-01	4.70E-01	0.00E+00	7.96E-02	2.45E-01	2.04E-05	-1.79E-01
GWP-biogenic	[kg CO ₂ eq.]	-1.01E+00	3.60E-04	5.22E-01	0.00E+00	4.44E-05	4.81E-01	-3.33E-08	5.72E-02
GWP-luluc	[kg CO ₂ eq.]	1.13E-02	1.80E-04	3.50E-04	0.00E+00	2.89E-05	4.66E-05	1.34E-08	-6.30E-04
ODP	[kg CFC 11 eq.]	6.92E-07	1.24E-08	2.73E-08	0.00E+00	1.88E-09	9.20E-10	6.10E-13	-5.67E-09
AP	[mol H ⁺ eq.]	1.53E-02	1.14E-03	5.61E-03	0.00E+00	1.90E-04	6.50E-04	1.29E-07	-1.40E-03
EP-freshwater	[kg P eq.]	4.15E-04	3.87E-05	1.70E-04	0.00E+00	5.88E-06	1.24E-05	1.94E-08	-1.10E-04
EP-marine	[kg N eq.]	3.48E-03	2.90E-04	4.60E-04	0.00E+00	5.21E-05	3.50E-04	6.47E-05	-3.80E-04
EP-terrestrial	[mol N eq.]	3.56E-02	3.13E-03	4.33E-03	0.00E+00	5.60E-04	3.00E-03	5.35E-07	-4.69E-03
POCP	[kg NMVOC eq.]	1.11E-02	1.92E-03	2.06E-03	0.00E+00	3.30E-04	8.20E-04	1.97E-07	-1.10E-03
ADPm ¹	[kg Sb eq.]	1.36E-05	1.95E-06	4.84E-06	0.00E+00	2.40E-07	1.71E-07	4.36E-11	-2.40E-04
ADPf ¹	[MJ]	5.65E+01	7.76E+00	7.90E+00	0.00E+00	1.20E+00	8.46E-01	5.00E-04	-3.00E+00
WDP ¹	[m ³ world eq. deprived]	1.06E+01	4.09E-02	3.64E-01	0.00E+00	6.92E-03	2.15E-02	2.30E-05	-1.32E-01
Caption	GWP-total = Global Warming Potential, total; GWP-fossil = Global Warming Potential, fossil fuels; GWP-biogenic = Global Warming Potential, biogenic; GWP-luluc = Global Warming Potential, land use and land use change; ODP = Depletion of the stratospheric ozone layer; AP = Acidification; EP-freshwater = Eutrophication potential, freshwater; EP-marine = Eutrophication potential, marine; EP-terrestrial = Eutrophication potential, terrestrial; POCP = Photochemical ozone creation potential; ADPm = Abiotic depletion potential, minerals and metals; ADPf = Abiotic depletion potential, fossil resources; WDP = Water (user) deprivation potential The figures are given in 'scientific' format, e.g. 1.95E+02. This figure can also be rewritten as: 1.95*10² or 195, while 1.12E-11 would be the same as 1.12*10⁻¹¹ or 0.0000000000112.								
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.								

ADDITIONAL ENVIRONMENTAL IMPACTS PER 1 m ² Hz Plus 027+									
Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PM	[Disease incidence]	2.35E-07	4.11E-08	3.00E-08	0.00E+00	7.90E-09	6.76E-08	2.89E-12	-2.45E-08
IRP ²	[kBq U235 eq.]	1.36E-01	8.98E-03	4.94E-02	0.00E+00	1.29E-03	2.94E-03	3.96E-07	-4.28E-02
ETP-fw ¹	[CTUe]	8.85E+00	1.16E+00	4.74E+00	0.00E+00	1.62E-01	5.28E-01	6.80E-03	-9.00E-01
HTP-c ¹	[CTUh]	1.17E+01	8.81E-11	2.34E-10	0.00E+00	1.27E-11	2.34E-11	1.90E-14	-8.25E-11
HTP-nc ¹	[CTUh]	6.02E+00	4.75E-09	1.58E-08	0.00E+00	7.45E-10	7.63E-10	5.51E-13	-4.18E-09
SQP ¹	-	3.34E+01	4.69E+00	2.18E+00	0.00E+00	1.21E+00	2.13E-01	9.00E-04	-6.52E+00
Caption	PM = Particulate matter emissions; IRP = Ionising radiation - human health; ETP-fw = Ecotoxicity - freshwater; HTP-c = Human toxicity - cancer effects; HTP-nc = Human toxicity - non-cancer effects; SQP = Soil quality (Dimensionless) The figures are given in 'scientific' format, e.g. 1.95E+02. This figure can also be rewritten as: 1.95*10² or 195, while 1.12E-11 would be the same as 1.12*10⁻¹¹ or 0.0000000000112.								
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator. ² This impact category mainly covers the possible impact of low-dose ionising radiation on human health from the nuclear fuel chain. It does not take into account effects resulting from possible nuclear accidents, occupational exposure, or exposure due to disposal of radioactive waste in underground facilities. Potential ionising radiation from the ground, from radon and from some construction materials is also not measured by this indicator.								

RESOURCE USE PER 1 m ² Hz Plus 027+									
Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	[MJ]	1.54E+01	1.29E-01	5.30E+00	0.00E+00	1.86E-02	4.71E+00	6.83E-06	-2.92E+00
PERM	[MJ]	8.23E+00	5.90E-04	-4.35E+00	0.00E+00	9.11E-05	-3.88E+00	1.23E-07	-1.63E-01
PERT	[MJ]	2.36E+01	1.29E-01	6.38E-01	0.00E+00	1.87E-02	4.81E-02	6.96E-06	-3.08E+00
PENRE	[MJ]	5.14E+01	7.75E+00	7.91E+00	0.00E+00	1.20E+00	6.83E+00	5.00E-04	-3.00E+00
PENRM	[MJ]	5.99E+00	1.23E-02	-1.13E+00	0.00E+00	1.83E-03	-4.85E+00	4.96E-07	-2.65E-03
PENRT	[MJ]	5.65E+01	7.76E+00	7.90E+00	0.00E+00	1.20E+00	8.46E-01	5.00E-04	-3.00E+00
SM	[kg]	4.42E+00	7.62E-03	9.82E-02	0.00E+00	1.09E-03	1.02E-03	3.00E-07	-7.35E-02
RSF	[MJ]	9.46E-01	1.78E-03	1.46E-02	0.00E+00	2.30E-04	3.40E-04	7.57E-08	-3.41E-02
NRSF	[MJ]	9.13E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	6.30E-02	9.30E-04	8.85E-03	0.00E+00	1.60E-04	4.40E-04	5.39E-07	-2.93E-03
Caption	PERE = Use of renewable primary energy; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water								
	The figures are given in 'scientific' format, e.g. 1.95E+02. This figure can also be rewritten as: 1.95*10 ² or 195, while 1.12E-11 would be the same as 1.12*10 ⁻¹¹ or 0.0000000000112.								

WASTE CATEGORIES AND OUTPUT FLOWS PER 1 m ² Hz Plus 027+									
Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	[kg]	3.13E-01	4.81E-02	1.93E-01	0.00E+00	6.79E-03	1.14E-02	2.13E-06	-7.83E-02
NHWD	[kg]	6.61E+00	6.33E-01	3.99E+00	0.00E+00	1.41E-01	1.73E-01	2.61E-03	-8.19E-01
RWD	[kg]	4.48E-04	2.17E-06	1.44E-05	0.00E+00	3.12E-07	7.11E-07	9.47E-11	-9.52E-06

CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	7.24E-02	7.03E-03	2.31E-02	0.00E+00	9.60E-04	7.72E+00	2.57E-07	-6.20E-02
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	5.58E-02	1.46E-03	1.16E+00	0.00E+00	1.90E-04	4.09E-01	4.23E-08	-1.65E-02
EET	[MJ]	1.33E+00	1.84E-03	0.00E+00	0.00E+00	2.10E-04	0.00E+00	2.81E-08	-9.73E-01
Caption	HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy								
	The figures are given in 'scientific' format, e.g. 1.95E+02. This figure can also be rewritten as: 1.95*10 ² or 195, while 1.12E-11 would be the same as 1.12*10 ⁻¹¹ or 0.0000000000112.								

BIOGENIC CARBON PER 1 m ² Hz Plus 027+		
Parameter	Unit	At factory gate
Biogenic carbon content in the product	[kg C]	0.12
Biogenic carbon content in accompanying packaging	[kg C]	0.14
Note	1 kg of biogenic carbon is equivalent to 44/12 kg of CO ₂	

Supplementary information

LCA interpretation

A1 (production of materials/components) is the largest single contributor in most environmental impact categories, primarily driven by the plasterboard, but is far from always dominant. In several categories (GWP-total, AP, EP-freshwater, EP-marine, EP-terrestrial, POCP, ADPm), A2 (transport) and A5 (installation) combined account for almost as large a share as A1. A5 contributes significantly to AP, EP-freshwater and ADPm, due to the use of tile adhesive and lightweight filler during installation. A3 (production) is the clearly dominant contributor for GWP-luluc and WDP, due to the consumption of rapeseed oil in production. For GWP-biogenic, A1 is negative, reflecting carbon storage in biogenic materials in the product itself, while A5 and C3 give positive contributions due to incineration of sales packaging and the biogenic CO₂ released upon disposal, respectively.

Technical information on underlying scenarios

Transport to the building site (A4)

Name	Value	Unit
Fuel consumption and type (alternatively: type of transport)	Lorry 16-32 t, EURO 6	-
Transport distance	375	km
Capacity utilisation (including empty return trips)	61	%
Gross density of transported product	625.60	kg/m ³
Capacity utilisation, volume factor	1	-

Installation in the building (A5)

Name	Value	Unit
Auxiliary material for installation	0.28	kg
Operational water use	0.00	m ³
Other resources	0.00	kg
Energy type and consumption (e.g. electricity consumption incl. grid-mix type)	Omitted (below cut-off)	kWh
Waste materials	0.34	kg
Output materials related to waste processing at the site	0.34	kg
Direct emissions to air, soil and water	0.00	kg

Reference service life

Name		Unit
Reference Service Life - RSL	60	Years
Declared product properties (at gate) etc.	Passive ceiling and wall panel for indoor use; no wearing parts	
Instructions for use (if provided by the manufacturer)	Installed in a dry indoor environment; protected against permanent moisture	
Assumed quality of installation work, according to the manufacturer's instructions	Professional installation according to the manufacturer's guidelines	
Outdoor environment (outdoor use) - e.g. weather resistance, wind, pollution, UV, etc.	No	
Indoor environment (indoor use), e.g. temperature, humidity, etc.	Indoor use; temperature 18-25°C; relative humidity <70%	
Conditions of use - e.g. mechanical exposure, frequency of use, etc.	Static ceiling installation; can be used with conventional and diffuse ventilation	
Maintenance (frequency, type, quality, replacement of parts)	No periodic maintenance required	

End of life/Disposal (C1-C4)

Name	Value	Unit
Sorted construction waste	7.82	kg
Mixed construction waste	0.00	kg
For reuse	0.00	kg
For recycling	7.72	kg
For energy recovery	0.10	kg
For landfill	0.00	kg
Assumptions for development of scenarios	The plasterboard incl. primer is recycled; the acoustic felt (PET) and adhesive are incinerated with energy recovery, and the ash from incineration is landfilled.	-

Recycling, recovery and/or reuse potential (D)

Name	Value	Unit
Displaced material (from recycling)	6.60	kg
Energy recovery from waste incineration	1.64	MJ

Data quality assessment

The data quality has been assessed in accordance with Table E.1 in Annex E of EN 15804+A2 and EN 15941:2024. Overall assessment: Technology: Good, Geography: Good, Time: Very Good. A few waste treatment processes have been assessed as Fair for technological representativeness, as proxy datasets ({RoW}/{GLO}) have been used where Danish or product-specific datasets are not available. As waste treatment accounts for the majority of the impacts in C3/C4, these datasets contribute more than 30% to the core indicators in these specific modules — including landfilling of glass granulate boards (C4) and recycling of gypsum waste (C3). The proxies are assessed to be representative and conservative for Danish conditions, and the limited contribution of C3/C4 to the overall life cycle means that the uncertainty does not significantly alter the conclusions

Indoor air

The EPD does not give information on release of dangerous substances to indoor air because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A1 chapter 7.4.1.

Soil and water

The EPD does not give information on release of dangerous substances to soil and water because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A1 chapter 7.4.2.

References

Publisher	 www.epddanmark.dk Template version 2025.1
Programme operator	Danish Technological Institute Gregersensvej DK-2630 Taastrup www.teknologisk.dk
LCA-practitioner	Selma Al-Zohairi  Nordic LCA ApS C.A. Olesens Gade 4 9000 Aalborg https://www.nordiclca.dk/
LCA software/background data	OpenLCA v. 2.6.1 (https://www.openlca.org/) and Ecoinvent v. 3.12(https://ecoinvent.org/)
3rd party verifier	Nana Lin Rasmussen Lin Consulting ApS Verified in accordance with Verification Checklist 1 v. 2.9.1.

General Programme Instructions

General Programme Instructions, version 3.0, spring 2025
www.epddanmark.dk

Technical Rules and Guidelines

Technical Rules and Guidelines, version 1.0, spring 2025
www.epddanmark.dk

EN 15804

DS/EN 15804 + A2:2019 - "Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products"

EN 15804

DS/EN 15804:2012+A2/AC:2021 - Corrigendum to DS/EN 15804 + A2:2019

cPCR-014

cPCR-014 Acoustical ceiling and wall solutions, version 1.0.0

EN 15942

DS/EN 15942:2011 - "Sustainability of construction works - Environmental product declarations - Communication format business-to-business (B2B)"

ISO 14025

DS/EN ISO 14025:2010 - "Environmental labels and declarations - Type III environmental declarations - Principles and procedures"

ISO 14040

DS/EN ISO 14040:2008 - "Environmental management - Life cycle assessment - Principles and framework"

ISO 14044

DS/EN ISO 14044:2008 - "Environmental management - Life cycle assessment - Requirements and guidelines"